



# PLASTOL 6425

## HIGH RANGE WATER REDUCING ADMIXTURE

### DESCRIPTION

**PLASTOL 6425** is a ready to use polycarboxylate based, high range water-reducing admixture for concrete. PLASTOL 6425 increases early concrete strength as well as ultimate strength. PLASTOL 6425 can be used to produce increased concrete slump or to significantly reduce water demand for a specific slump. PLASTOL 6425 can be added at the plant or jobsite and is compatible with other admixtures. PLASTOL 6425 contains no added chlorides.

### PRIMARY APPLICATIONS

- High performance concrete
- Self-compacting concrete
- Precast concrete
- Low water/cement ratio concrete
- High early strength applications

### FEATURES/BENEFITS

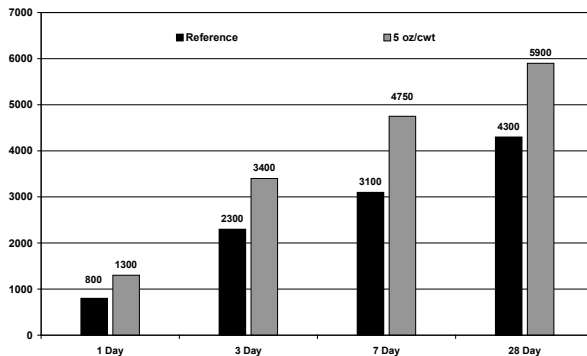
- Low water/cement ratio reduces water demand
- Self-compacting concrete reduces labor costs
- High early strength reduces energy costs
- Controlled setting times reduces labor costs
- Consistent air content

### TECHNICAL INFORMATION

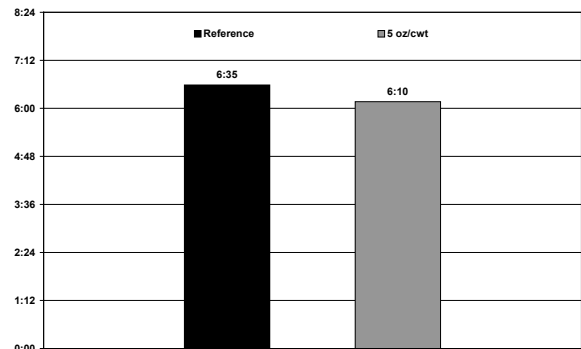
#### Performance Data:

The following test results were achieved using typical ASTM C 494 mix design requirements, 517 lb/yd<sup>3</sup> (307 kg/m<sup>3</sup>) cement content and similar ( $\pm 0.5$ )% air content. These results were obtained under laboratory conditions with materials and mix designs meeting the specifications of ASTM C 494. Changes in materials and mix designs can affect the dosage response of PLASTOL 6425.

Plastol 6425 Compressive Strength Data (psi)



Plastol 6425 Set Time Results (hr:min)



## PACKAGING

PLASTOL 6425 is packaged in bulk, 275 gal (1041 L) totes, 55 gal (208 L) drums and 5 gal (18.9 L) pails.

## SHELF LIFE

2 years in original, unopened container.

## SPECIFICATIONS/COMPLIANCES

Fully complies with the requirements of:

- ASTM C 494, Type F admixture and AASHTO M 194 Type F admixture.
- ASTM C 1017 as a Type I admixture.

## DIRECTIONS FOR USE

PLASTOL 6425 can be added to the initial batch water or directly on the freshly batched concrete and mixed for approximately 5 minutes or 70 revolutions. However, better results have been observed batching directly on the freshly batched concrete. It should not come into contact with dry cement or other admixtures until mixed thoroughly with the concrete batch.

PLASTOL 6425 is typically used at dosages of 3 to 15 oz per 100 lbs (200 to 980 mL per 100 kg) of cementitious material. Other dosages are acceptable with prior testing and confirmation of the desired performance with specific materials being used.

For any concrete application including Self-Consolidating Concrete (SCC), the dosage of PLASTOL 6425 will vary depending on the mix design, local materials, and individual needs of the concrete producer. Trial mixes should be run to verify plastic and hardened performance with local materials. If the material gradations are not optimum for SCC, a viscosity modifier may be used to improve the quality of the mix. Please consult a local Euclid Chemical Sales Professional for trial mixtures and dosage recommendations.

PLASTOL 6425 is compatible with most admixtures including air-entraining agents, accelerators, most water-reducers, retarders, shrinkage reducers, corrosion inhibitors, viscosity modifiers, and microsilica; however, each material should be added to the concrete separately.

## PRECAUTIONS / LIMITATIONS

- Care should be taken to maintain PLASTOL 6425 above freezing; however, freezing and subsequent thawing will not harm the material if thoroughly agitated. Never agitate with air or an air lance.
- Keep concrete from freezing until a minimum strength of 1000 psi (7 MPa) is reached.
- If re-dosing PLASTOL 6425 at the jobsite, it is recommended that the air content is checked to conform to job specifications.
- In all cases, consult the Safety Data Sheet before use.

Rev. 11.14

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